

1 **Screening of *Isochrysis* strains and utilization of a two-stage outdoor**
2 **cultivation strategy for algal biomass and lipid production**

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23 **Abstract**

24 *Isochrysis* is genus of marine algae without cell wall and capable of accumulating
25 lipids. In this study, the lipid production potential of *Isochrysis* was assessed by
26 comparing fifteen *Isochrysis* strains with respect to their growth rate, lipid production
27 and fatty acid profiles. Three best strains were selected (lipid productivity: 103.0~121.7
28 mg L⁻¹ day⁻¹) and their lipid-producing capacities were further examined under
29 different controlled parameters, *e.g.*, growth phase, medium nutrient and light intensity
30 in laboratory cultures. Furthermore, the three *Isochrysis* strains were monitored in
31 outdoor panel photobioreactors with various initial cell densities and optical paths, and
32 the strain CS177 demonstrated the superior potential for outdoor cultivation. A
33 two-stage semi-continuous strategy for CS177 was subsequently developed, where
34 high productivities of biomass (1.1 g L⁻¹ day⁻¹) and lipid (0.35 g L⁻¹ day⁻¹) were
35 achieved. This is a comprehensive study to evaluate the lipid-producing capability of
36 *Isochrysis* strains under both indoor and outdoor conditions. Results of the present
37 work lay a solid foundation for the physiological and biochemical responses of
38 *Isochrysis* to various conditions, shedding light on the future utilization of this cell
39 wall-lacking marine alga for biofuel production.

40 **Key Words:** *Isochrysis*, Screening, Biofuel feedstock, Two-stage outdoor cultivation

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42 **HIGHLIGHTS**

- 43 • Fifteen *Isochrysis* strains were screened for lipid production
- 44 • Key biological and engineering parameters were optimized for indoor /outdoor
45 cultures
- 46 • A two-stage semi-continuous strategy was developed
- 47 • High-quality oil production and robustness in outdoor cultivation were
48 demonstrated

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64 **Introduction**

65 The ever-increasing consumption of energy worldwide and the concerns over global
66 warming call for alternatives to fossil fuels. The exploitation of the available sources
67 for biodiesel started from the food crops to woody crops, agricultural residues or
68 waste, and now has come to microalgae. Compared with higher plants, microalgae
69 grow much faster and are able to produce a great variety of lipids [1]. Furthermore,
70 microalgae can be adapted to grow in a broad range of environmental conditions, so
71 that they do not compete with food for arable lands [2]. As such, microalgae have
72 been hailed as the solution to the global energy crisis, though many challenges remain
73 to be addressed.

74 To move the algal biodiesel from promise to reality, the selection of appropriate algal
75 strains is the first and most fundamental step. Through literature search, the green
76 algae (*Chlorophyta*) and diatoms (*Bacillariophyta*) have been the most
77 commonly-studied ones regarding the lipid-producing capability [1, 3-5]. The present
78 work is focused on *Isochrysis*, a genus of marine flagellated algae. There are several
79 reasons that *Isochrysis* could be a promising biodiesel feedstock: 1) it belongs to
80 marine algae and is suitable for growing with seawater, thus avoiding the competition
81 for freshwater; 2) it has a fast growth rate for biomass production [6]; 3) *Isochrysis*
82 has no cell walls, so that the oil extraction from *Isochrysis* is much easier than other
83 algae, which can vastly enhance the economics of down-stream processing for
84 biodiesel production; 4) it has high concentrations of docosahexaenoic acid (DHA, 22:
85 6n-3), a valuable omega-3 polyunsaturated fatty acid with significant nutritional and

86 healthy benefits [7, 8]. . Therefore, it is highly possible to develop the integrated
87 production of oil and value-added products from *Isochrysis*, which is crucial for the
88 commercialization of microalgae-based biodiesel; 5) from a biorefinery point of view,
89 the residual biomass after oil extraction can be used as feeds for aquaculture
90 applications [9].

91 The main objective of this study is to select a high-performance *Isochrysis* strain and
92 optimize several key biological and engineering parameters for the improved lipid
93 production. Fifteen *Isochrysis* strains were used for comparative analysis with respect
94 to their growth, lipid content, lipid productivity and fatty acid profile. The best strain
95 CS177, which showed the highest lipid productivity and most suitable fatty acid
96 composition, was investigated by subjecting to several nutritional and environmental
97 factors. Its biomass and oil production potential was further evaluated in outdoor
98 panel photobioreactors (PBRs) by manipulating the initial cell density and length of
99 optical path. Furthermore, a two-stage semi-continuous cultivation strategy, which is
100 suitable for outdoor algal growth under sunlight, was developed to promote the
101 biomass and lipid production. The biomass and lipid productivities achieved are
102 higher or comparable to previous reports of algal strains, shedding light on the further
103 exploration of this cell wall-lacking marine alga for lipid production in pilot-scale
104 PBRs or open ponds.

105

106 **Materials and methods**

107 ***Isochrysis* strains and maintenance**

108 Fifteen *Isochrysis* strains were used in the present study, including CCMP 355, 463,
109 715, 1244, 1324, 1611 from Provasoli-Guillard National Center for Culture of Marine
110 Phytoplankton, UTEX 987, 1292, 2307 from the Culture Collection of Algae at the
111 University of Texas, CCAP 927/1, 927/12, 927/14 from Culture Collection of Algae
112 and Protozoa, CS 177, 254 from Australian National Algae Culture Collection and
113 LABI 1100 maintained at Peking University, China. All strains were maintained in
114 250-mL Erlenmeyer flasks containing 100 mL F/2 medium and 25 g L⁻¹ sea salt
115 (Central Aquatics, Franklin, WI, USA). Cultures were kept at 22°C with continuous
116 illumination of a low light (20 μmol m⁻² s⁻¹). Cultures were shaken by hand once a
117 day.

118 **Strain screening in 100-mL bubble column photobioreactors**

119 Algal cultures in flasks were inoculated into column photobioreactors (PBRs, internal
120 diameter = 3.0 cm) containing 100 mL modified F/2 medium (200 mg L⁻¹ N and 9
121 mg L⁻¹ P) and grew at 22°C aerated with 1.5% CO₂ enriched air (compressed air and
122 CO₂ are mixed at a ratio of 100:1.5) and illuminated with continuous light of 60
123 μmol m⁻² s⁻¹. The cultures in late exponential growth phase were inoculated into new
124 column PBRs with a starting cell density of 0.1 g L⁻¹, cultured to late exponential
125 growth phase, and harvested for the analysis of growth and lipids.

126 CCMP1244, CCMP1324 and CS177 exhibited the comparably high growth and lipid
127 productivity and were therefore selected for further study. Their growth and lipid
128 production were investigated in response to different growth phases, nitrate and
129 phosphate concentrations, and light intensities. Unless otherwise stated, the basal

130 culture conditions were the same as those used for strain screening (*i.e.*, 200 mg L⁻¹ N,
131 9 mg L⁻¹ P, light intensity of 60 μmol m⁻² s⁻¹, salinity of 25 g L⁻¹).

132 **Outdoor cultures in flat-plate PBRs**

133 Cultures of the three strains were conducted in the outdoor panel PBRs arranged in a
134 South-North orientation in summer in Shanghai, China (latitude 31° 140' N, longitude
135 121° 290' E). The PBRs are 140-cm high and 120-cm long. Compressed air was
136 bubbled through a perforated plastic tube running at the bottom of the reactors to mix
137 algal suspension. A stainless iron tube-based thermo-exchanger was placed in each
138 PBR to prevent the culture temperature from exceeding 30°C. During the night, the
139 cooling system was turned off to allow the cultures to follow the ambient temperature.
140 Seed cultures were maintained in 20-L indoor panel PBRs with continuous
141 illumination of 100 μmol m⁻² s⁻¹ to late exponential growth phase and inoculated into
142 outdoor panel PBRs at 6:00 PM (consider this day as day 0). Cell samples were
143 collected every day at 6:00 PM for analyses.

144 CS177 showed the best growth performance and was further investigated. To optimize
145 the outdoor growth and lipid production, PBRs with various internal widths being 1.8,
146 3.5, and 7.0 cm (corresponding to the optical path lengths of the reactor) were
147 employed. The CS177 seeds were inoculated either at the same initial volumetric cell
148 density (0.6 g L⁻¹) or at the same initial areal cell density (21 g m⁻²).

149 Semi-continuous culture experiments were also performed. Cells were first inoculated
150 in a 7.0-cm panel PBR with a low cell density of 0.3 g L⁻¹ and allowed to grow for 2
151 days to reach a high cell density of ~1.2 g L⁻¹, which were then transferred to a 1.8-cm

152 PBR for rapid biomass and lipid production. Semi-continuous cultivation was
153 deployed in the thin PBR, with a harvest of 3/4 cultures per 3 days.

154 **Growth measurements**

155 The optical density (OD) of culture was measured at 750 nm with a 1.5 cm light path
156 cuvette in a HACH DR 2700 spectrophotometer. Culture suspension (5-10 mL) was
157 filtered through a pre-dried Whatman GF/C filter paper (1.2 μm pore size) and
158 washed twice with 10 mL 0.5 M NH_4HCO_3 . Cells on the filter paper discs were dried
159 at 100°C in an oven until constant weight and were subsequently cooled to room
160 temperature in a desiccator before weighing. Samples were ashed at 500°C for 2
161 hours in a muffle furnace to obtain ash-free dry weight (AFDW). Biomass
162 productivity was calculated on an AFDW basis.

163 **Nitrate and phosphate measurements**

164 Algal suspensions were centrifuged at 3,800 g for 5 min and the supernatants were
165 collected to measure the residual nitrate-N and phosphate-P by using a Quickchem
166 8500 (Lachat, Loveland, Colorado, USA) according to the instructions provided by
167 the manufacturer.

168 **Lipid and fatty acid analyses**

169 Cells were centrifuged at 3,800 g for 5 min. The pellet was lyophilized for fatty acid
170 analysis. Lipids were extracted from lyophilized algal samples with a solvent mixture
171 of chloroform, methanol and water (2:1:0.75, by volume) according to a modified
172 Folch procedure [10]. The extracts were dried under nitrogen gas, and then weighed.
173 Dry lipid extracts were re-suspended in chloroform for immediate use or stored at

174 -20°C under nitrogen for later use.

175 Fatty acid methyl esters (FAMES) were prepared by direct transmethylation of lipids
176 with sulphuric acid in methanol [10]. The FAMES were separated by GC-MS using
177 the Agilent 7890 capillary gas chromatograph equipped with a 5975 C mass
178 spectrometry detector and a HP-88 capillary column (60 m x 0.25 mm) (Agilent
179 Technologies). The temperature program consisted of an initial hold at 100°C for 5
180 min, ramping at 3.5°C min⁻¹ to 240°C, and a final hold at 240°C for 5 min. The
181 injector was kept as 250°C with an injection volume of 2 µL in a splitless mode. The
182 flow rate of the carrier gas (Helium) was 1.5 ml min⁻¹, and the ionization energy was
183 70 eV (EI, full scan mode). DHA in samples was quantified by using DHA standard
184 (Sigma, St. Louis, MO, USA).

185 The biodiesel properties including kinematic viscosity, specific gravity, cloud point,
186 cetane number, iodine value, and higher heating value were predicated based on the
187 FAME composition using the equations described by Ramos et al. [11] and Hoekman
188 et al. [12].

189 **Statistical analyses**

190 All data were obtained by using at least two biological samples to ensure the
191 reproducibility of the results. Experimental results were expressed as mean value ±
192 SD. Statistical analysis was performed using the SPSS statistical package (SPSS Inc.,
193 Chicago, IL, USA). Paired-samples *T*-test was used for two group means and one-way
194 ANOVA Tukey's HSD test was used for over two group means. The statistical
195 significance was achieved when $p < 0.05$.

196

197 **Results and discussion**

198 **Screening of *Isochrysis* strains for lipid production**

199 Fifteen *Isochrysis* strains were screened with respect to cell density, lipid content and
200 lipid productivity. As indicated by Fig. 1A, the cell density ranged from 0.65 to 3.99 g
201 L⁻¹, suggesting that the growth potential of *Isochrysis* is strain-dependent. The three
202 fastest growing strains were CCMP1324, CCMP1244 and CS177, whose cell
203 densities within a 10-day cultivation reached 3.51, 3.69 and 3.99 g L⁻¹, respectively.
204 As for the biomass productivities, the three were all above 0.3 g L⁻¹ day⁻¹. This is
205 superior to a vast number of microalgae, as the biomass productivity of many algal
206 strains lie between 0.1 and 0.3 g L⁻¹ day⁻¹ [13]. The lipid content of *Isochrysis* varied
207 across strains in the range of 19.8-30.5% of dry weight, and CS177 accumulated the
208 highest level of lipids (30.5%, Fig. 1B). High lipid productivity is another desirable
209 characteristic of an algal strain for biodiesel production. Green microalgae usually
210 produce large amounts of lipids within a relatively short period, whose average lipid
211 productivity was about 70 mg L⁻¹ day⁻¹, much better than that of other algae (~30 mg
212 L⁻¹ day⁻¹) [13]. In the present study, the lipid productivity of several *Isochrysis* strains
213 has exceeded this value, with the highest (CS177) being 122 mg L⁻¹day⁻¹ (Fig. 1C).
214 The characteristics of fatty acids of *Isochrysis* strains were also examined, because
215 they determine, to a great extent, the key properties of biodiesel. As indicated by
216 Table 1, the fatty acid composition among the fifteen strains was quite similar, mainly
217 consisting of myristic acid (C14:0), palmitic acid (C16:0), oleic acid (C18:1),

218 stearidonic acid (C18:4) and docosahexaenoic acid (C22:6). On the other hand, the
219 level of individual fatty acids varied greatly, for example, C14:0 ranging from 9.3 to
220 30.8%, C18:1 from 21.5 to 34.0%, and C22:6 from 5.3 to 17.7% of total fatty acids.
221 Compared with saturated fatty esters, the unsaturated ones have sound
222 low-temperature properties to prevent the solidification of oil; on the other hand, their
223 oxidative stability is much poorer [14]. To reach a compromise between oxidative
224 stability and cold-flow properties, a high proportion of oleic acid (C18: 1) ester is
225 preferred [15]. In the present study, all *Isochrysis* strains contained a high level of
226 C18:1 (~20-30%), indicating they are the suitable feedstock for biodiesel.

227 [Table 1 near here]

228 We further evaluated the biodiesel properties of *Isochrysis*-derived oils, including
229 kinematic viscosity, specific gravity, cloud point, cetane number, iodine value and
230 higher heating value. As shown in Table 2, the oils from most *Isochrysis* strains meet
231 the specification established by US (ASTM D6751) and Europe (EN 14214) standards.
232 Based on these results, three strains demonstrating the highest potential for oil
233 production, namely CCMP1244, CCMP1324 and CS177 were selected for further
234 investigation.

235 [Table 2 near here]

236 **Lipid and fatty acid profiles of *Isochrysis* strains as affected by growth phases**

237 During algal cultivation, the accumulation of metabolites may vary greatly depending
238 upon the growth phases of the culture. In the present study, the lipid contents and fatty
239 acid profiles of the three *Isochrysis* strains were analyzed under different growth

240 phases, i.e. early exponential (EE), late exponential (LE), and late stationary (LS). As
241 shown in Fig. 2A, all three strains showed just a slight increase of total lipids when
242 cells entered stationary growth phase, and this observation is consistent with previous
243 reports on *Isochrysis* [6]. The total fatty acid (TFA) profile, on the other hand, showed
244 distinct patterns among the three strains (Fig. 2B-D). In the EE stage, CS177
245 exhibited the highest relative abundance of C14:0 (37.2%) but the lowest C22:6
246 (5.1%). When cultured to LE and LS stages, all three strains showed a considerable
247 decrease in C14:0 with a concomitant increase in C18:1.

248 **Growth and lipid production as affected by medium nutrients**

249 Nitrogen (N) is the second main component of algal biomass after carbon. As an
250 essential macronutrient for algae, the concentration of N greatly influences the
251 intracellular lipid accumulation. N limitation /starvation is usually associated with the
252 enhanced synthesis of lipids, in particular neutral lipids [16, 17]. It could be because
253 that when the nitrogen gets limited or exhausted, carbon uptake continues and will be
254 consequently accumulated within algal cells as lipids. On the other hand, a low
255 concentration of N limits the algal growth. Therefore, the optimization of N contents
256 is of great importance to maximize the lipid accumulation whilst maintaining a proper
257 algal growth. In the present study, four concentrations of nitrate-N (25 - 200 mg L⁻¹)
258 were tested. As shown in Fig. 3A, when the initial N concentration ranged from 25 to
259 100 mg L⁻¹, all three strains could efficiently utilize nitrate-N with a closely complete
260 consumption at the end of culture period (Fig. 3A). The final cell density was
261 positively dependent on the initial N concentration and reached the maximum with an

262 initial N concentration of 100 mg L⁻¹ (Fig. 3B). Further increase in N concentration to
263 200 mg L⁻¹ gave no beneficial effect on cell density (Fig. 3B) and there were
264 substantial amounts of unconsumed N (Fig. 3A), indicating that other factors than N
265 became limiting in the batch cultures. The lipid content of *Isochrysis* strains showed a
266 slight difference in response to the initial N concentration and was promoted slightly
267 by lower N concentrations (Fig. 3C), differing a lot from other algae such as *Chlorella*
268 and *Nannochloropsis* strains in which the lipid content was influenced considerably
269 by N limitation /starvation [18, 19]. This may be explained by the fact that *Isochrysis*
270 strains utilize the recycled membrane lipids rather than the *de novo* synthesized fatty
271 acyls for neutral lipid synthesis upon N stress [20]. Similarly, the lipid productivity of
272 *Isochrysis* was in a N concentration-dependent manner, which reached the maximum
273 at 100-200 mg L⁻¹ N (Fig. 3D). Given the huge diversity of microalgae, nitrogen
274 limitation may not always be linked to lipid accumulation. For example, the diatoms
275 *Achnanthes brevipes* and *Tetraselmis* spp. accumulate carbohydrates rather than lipids
276 upon nitrogen starvation [21, 22], and their enhanced lipid synthesis was found to be
277 associated with silicate limitation [23].

278 Phosphorus (P) is another important nutritional factor that is involved in the energy
279 transfer of the algal cells as well as in the syntheses of phospholipids and nucleic
280 acids. According to previous reports, the algal response to the P starvation is
281 species-dependent [24, 25]. In this study, we found higher P concentrations promoted
282 biomass accumulation within the tested P concentrations (Fig. 3F), yet the effect was
283 less prominent compared with N concentrations (Fig. 3B), suggesting that N is more

284 critical for algal growth than P. Similar to N, P concentrations just influenced the lipid
285 content slightly (Fig. 3G). Therefore, the lipid productivity of *Isochrysis* was less
286 affected by P than N and reached the highest value with 4.5-9.0 mg L⁻¹ P (Fig. 3H).

287 **Growth and lipid production as affected by light intensities**

288 Aside from the cultivation medium composition, light intensity represents a critical
289 environmental factor to influence the algal growth and lipid synthesis. Four light
290 intensities including 30, 60, 120 and 240 $\mu\text{mol m}^{-2} \text{s}^{-1}$ were tested (Fig. 4). When the
291 light intensity increased from 30 to 60 $\mu\text{mol m}^{-2} \text{s}^{-1}$, a typical light-dependent growth
292 was observed in batch cultures of *Isochrysis* strains leading to the enhanced cell
293 density (Fig. 4A). With a further increase in light intensity to 120 $\mu\text{mol m}^{-2} \text{s}^{-1}$, no
294 apparent impact on cell density (Fig. 4A) was observed, indicating the light saturation
295 might be reached. A further increase to 240 $\mu\text{mol m}^{-2} \text{s}^{-1}$ led to reduced amounts of
296 algal cells, suggesting the photoinhibition has occurred which results in impaired algal
297 growth and considerably attenuated cell density (Fig. 4A). Light intensity exhibited
298 slight impact on lipid content (Fig. 4B), similar to N and P concentrations (Fig. 3C
299 and 3G). Accordingly, the optimal lipid production of *Isochrysis* strains was achieved
300 with light intensity of 60-120 $\mu\text{mol m}^{-2} \text{s}^{-1}$ under the tested laboratory cultivation
301 conditions (Fig. 4C).

302 **Lipid production in outdoor panel PBRs**

303 Since the outdoor culture conditions are much less controlled than the laboratory
304 cultures, some algal strains with satisfactory indoor growth may not be suitable for
305 outdoor cultivation. In this regard, the outdoor growth performance of the three

306 *Isochrysis* strains were evaluated in panel PBRs, which offer a large surface
307 area-to-volume ratio for efficient light utilization and biomass production [26]. As
308 shown in Table 3, the biomass and lipid productivity of CS177 were significantly
309 higher than other two, indicating its superior potential for the outdoor cultivation.

310 [Table 3 near here]

311 According to indoor results, CS177 suffered photoinhibition and growth deterioration
312 when the light intensity reached $240 \mu\text{mol m}^{-2} \text{s}^{-1}$. This imposes a challenge for the
313 outdoor growth of CS177 because the peak solar irradiation can reach as high as
314 $2,500 \mu\text{mol m}^{-2} \text{s}^{-1}$ in summer, which may cause severe photosynthesis inhibition or
315 even photooxidative damage to the algal cells. To avoid the ill-effect of strong solar
316 irradiance and achieve a high efficiency of conversion of light energy, the adjustment
317 of the optical path of PBRs is a feasible solution. As a key parameter of engineering
318 design, the length of optical path has a remarkable effect on the production of cell
319 mass as well as algae-derived metabolites [27-29]. In this study, three light paths of
320 1.8, 3.5, and 7.0 cm were examined in the panel PBRs with an initial inoculation cell
321 density of 0.6 g L^{-1} , corresponding to the areal cell densities of 10.8, 21.0 and 42.0 g
322 m^{-2} (vertical surface), respectively. CS177 in the 1.8-cm PBR gave the lowest
323 volumetric biomass productivity ($0.27 \text{ g L}^{-1} \text{ day}^{-1}$, Table 4 and Fig. 5A) and lowest
324 areal biomass productivity ($5.2 \text{ g m}^{-2} \text{ day}^{-1}$). The poor productivities might arise from
325 photoinhibition as the cultures were subjected to the highest per cell light intensity. In
326 contrast, the highest volumetric biomass productivity ($0.57 \text{ g L}^{-1} \text{ day}^{-1}$) was achieved
327 in the 3.5-cm panel PBR while the highest areal biomass productivity (29.9 g m^{-2}

328 day⁻¹) was achieved in the 7.0-cm PBR (Table 4 and Fig. 5A). Similarly, the highest
329 volumetric lipid productivity (0.18 g L⁻¹ day⁻¹) was achieved in the 3.5-cm PBR,
330 whereas the highest areal lipid productivity (9.0 g m⁻² day⁻¹) was obtained in the
331 7.0-cm PBR (Table 4).

332 The highest areal biomass and lipid productivities obtained in the 7.0-cm PBR might
333 be due to the longest PBR light path or the highest starting areal cell density. To
334 confirm this, an identical areal cell density of 21.0 g m⁻² was introduced to 1.8, 3.5,
335 and 7.0-cm panel PBRs. As indicated by Table 4, the biomass and lipid productivities
336 were positively dependent on the light path length of panel PBRs and reached the
337 highest values (30.9 g m⁻² day⁻¹ and 8.9 g m⁻² day⁻¹, respectively) in the 7.0-cm panel
338 PBR. However, from a volumetric productivity standpoint, the biomass and lipid
339 productivities were negatively affected by the length of panel PBRs and reached their
340 maximum (0.88 and 0.28 g L⁻¹ day⁻¹, respectively) in the 1.8 cm-PBR (Table 4 and
341 Fig. 5B).

342

343 [Table 4 near here]

344 **Enhanced lipid production by a two-stage semi-continuous culture strategy**

345 The biomass productivity may vary depending upon growth phases of the culture. As
346 indicated by the batch culture in Fig. 5, the maximum biomass productivity occurred
347 on days 2-4 regardless of the optical path length of PBRs and initial cell densities
348 tested. In order to avoid the ill-effect of solar light and sustain maximum lipid
349 production, a two-stage semi-continuous culture strategy was developed. A seed

350 culture was firstly prepared in stage I. Since the cell density of initial inoculation
351 should not be too high, cells were firstly inoculated at a low concentration of 0.3 g L^{-1}
352 in a 7.0-cm panel PBR. A high cell density ($\sim 1.2 \text{ g L}^{-1}$) was reached after growing for
353 2 days, which served as the seed culture. In stage II, the seed culture was subsequently
354 transferred to a 1.8-cm panel PBR in a semi-continuous mode for rapid biomass and
355 lipid production. As shown in Fig. 6, the semi-continuous cultures sustained a stable
356 production of biomass and lipid. The daily productivities of biomass and lipid were
357 maintained at ca. 1.1 and $0.35 \text{ g L}^{-1} \text{ day}^{-1}$, much higher than that in batch cultures.
358 Finally, the overall performance of *Isochrysis* CS177 was compared with some
359 previously reported algae: not only from *Isochrysis*, but also from *Chlorella*, a genus
360 known as a good candidate for oil production in biodiesel application. As shown in
361 Table 5, the lipid-producing capacity of *Isochrysis* CS177 was comparable to or
362 higher than many of these strains.

363 [Table 5 near here]

364

365 **Conclusions**

366 In this study, the biomass accumulation, lipid production and fatty acid profiles of
367 fifteen *Isochrysis* strains were comprehensively evaluated. CS177 showed the best
368 overall performance, from which the oil derived meets the specification established by
369 U.S. and European standards. Considering its rapid growth, robustness in outdoor
370 cultivation, lack of cell wall and the ability to accumulate value-added products,
371 CS177 has the potential to be a promising candidate for oil production in biodiesel

372 application .

373

374 **Abbreviations:**

375 AFDW: ash-free dry weight; DHA: docosahexaenic acid; EE: early exponential;

376 FAMES: fatty acid methyl esters; LE: late exponential; LS: late stationary; N: nitrogen;

377 P: phosphorus; PBR: photobioreactor; TFA: total fatty acid.

378

379

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387 **Consent for publication:**

388 All authors approved the manuscript.

389

390 **Conflict of Interest:**

391 The authors indicate no potential conflicts of interest.

392

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527 **Figure Captions**

528 **Fig. 1.** The cell density (A), lipid content (B), and lipid productivity (C) of fifteen
529 *Isochrysis* strains. Data were obtained from cells grown for 10 days with continuous
530 illumination of $60 \mu\text{M s}^{-1}\text{m}^{-2}$.

531

532 **Fig. 2.** Lipid content (A) and fatty acid profile of CCMP1244 (B), CCMP1324 (C)
533 and CS177 (D) as affected by growth phase – early exponential (EE, white column),
534 late exponential (LE, grey column) and late stationary (LS, black column).

535

536 **Fig. 3.** Growth and lipid production as affected by various starting concentrations of
537 N (A-D) or P (E-H). The initial N concentrations used were 25, 50, 100 and 200 mg
538 L^{-1} ; the initial P concentrations were 1.1, 2.3, 4.5 and 9.0 mg L^{-1} .

539

540 **Fig. 4.** The cell density (A), lipid content (B) and lipid productivity (C) as affected by
541 various light intensities of 30, 60, 120 and 240 $\mu\text{M s}^{-1}\text{m}^{-2}$.

542

543 **Fig. 5.** Biomass yield of CS177 in outdoor panel PBRs as affected by various optical
544 paths of 1.8 cm (square), 3.8 cm (circle) and 7.0 cm (triangle). (A): the initial
545 volumetric cell density was fixed at 0.6 g L^{-1} , (B): the initial areal cell density was
546 fixed at 21 g m^{-2} .

547

548 **Fig. 6.** A two-stage culture strategy for enhanced and stable lipid production. (A): cell
549 density, (B) lipid content, (C): biomass /lipid productivity. Cells were first inoculated
550 in a 7.0-cm panel PBR with a low cell density of 0.3 g L^{-1} and allowed to grow for 2
551 days to reach a high cell density of about 1.2 g L^{-1} , which were then transferred to a
552 1.8-cm panel PBR for rapid biomass and lipid production. Semi-continuous
553 cultivation was deployed in the thin PBR, with a harvest of $\frac{3}{4}$ cultures per 3 days.

554

Table 1 Fatty acid profiles of the fifteen *Isochrysis* strains cultured for 10 days. Data were expressed as percentage of total fatty acids (%).

| Strain | C14:0 | C16:0 | C16:1 | C18:0 | C18:1 | C18:2 | C18:3 | C18:4 | C22:0 | C22:6 |
|-------------|------------|------------|-----------|-----------|------------|-----------|-----------|------------|-----------|------------|
| CCMP 355 | 30.8 ± 1.6 | 17.9 ± 1.0 | 1.2 ± 0.1 | 1.1 ± 0.1 | 28.1 ± 1.6 | 2.7 ± 0.2 | 1.6 ± 0.1 | 3.2 ± 0.1 | - | 8.3 ± 0.5 |
| CCMP 463 | 9.3 ± 0.5 | 20.3 ± 0.7 | 1.5 ± 0.1 | 2.9 ± 0.2 | 32.1 ± 1.8 | 4.0 ± 0.2 | 3.7 ± 0.2 | 12.1 ± 0.5 | 1.5 ± 0.1 | 10.6 ± 0.4 |
| CCMP 715 | 24.2 ± 1.4 | 16.3 ± 0.5 | 1.4 ± 0.0 | 1.8 ± 0.1 | 28.1 ± 1.3 | 3.5 ± 0.2 | 1.6 ± 0.1 | 6.5 ± 0.3 | - | 10.5 ± 0.5 |
| CCMP 1244 | 11.4 ± 0.4 | 16.3 ± 0.9 | 2.8 ± 0.2 | 1.4 ± 0.1 | 21.5 ± 1.1 | 2.2 ± 0.1 | 4.1 ± 0.2 | 19.8 ± 1.1 | 0.9 ± 0.1 | 15.5 ± 0.8 |
| CCMP 1324 | 10.3 ± 0.5 | 16.8 ± 0.8 | 1.4 ± 0.1 | 1.8 ± 0.1 | 29.2 ± 1.0 | 4.7 ± 0.3 | 4.2 ± 0.2 | 15.5 ± 0.8 | 1.0 ± 0.0 | 12.2 ± 0.7 |
| CCMP 1611 | 25.8 ± 1.3 | 15.4 ± 0.6 | 0.9 ± 0.0 | 2.2 ± 0.1 | 34.0 ± 2.0 | 5.7 ± 0.3 | 1.7 ± 0.1 | 4.4 ± 0.2 | - | 6.1 ± 0.2 |
| UTEX 987 | 22.3 ± 1.2 | 14.5 ± 0.3 | 0.7 ± 0.0 | 1.1 ± 0.1 | 28.5 ± 1.2 | 6.1 ± 0.3 | 6.5 ± 0.3 | 5.1 ± 0.3 | - | 9.5 ± 0.5 |
| UTEX 1292 | 16.6 ± 0.9 | 14.4 ± 0.8 | 1.1 ± 0.1 | 1.4 ± 0.1 | 31.4 ± 1.6 | 7.1 ± 0.4 | 3.4 ± 0.2 | 5.9 ± 0.3 | - | 11.3 ± 0.6 |
| UTEX 2307 | 26.4 ± 0.8 | 15.0 ± 0.7 | 1.3 ± 0.0 | 0.8 ± 0.0 | 30.0 ± 1.2 | 5.0 ± 0.2 | 2.3 ± 0.1 | 8.7 ± 0.4 | | 9.4 ± 0.4 |
| CS177 | 25.0 ± 1.1 | 16.1 ± 0.9 | 1.6 ± 0.1 | 0.5 ± 0.0 | 27.3 ± 1.7 | 9.8 ± 0.6 | 3.3 ± 0.2 | 9.6 ± 0.3 | 0.2 ± 0.0 | 5.3 ± 0.3 |
| CS254 | 23.5 ± 1.0 | 15.8 ± 0.6 | 0.8 ± 0.0 | 1.4 ± 0.1 | 31.3 ± 1.5 | 5.0 ± 0.3 | 4.4 ± 0.2 | 4.3 ± 0.1 | - | 8.3 ± 0.3 |
| CCAP 927/1 | 21.9 ± 0.9 | 15.9 ± 0.8 | 0.7 ± 0.1 | 1.0 ± 0.0 | 29.5 ± 1.6 | 5.4 ± 0.2 | 4.0 ± 0.2 | 4.6 ± 0.2 | - | 11.1 ± 0.6 |
| CCAP 927/12 | 19.0 ± 0.8 | 16.2 ± 0.7 | 1.4 ± 0.1 | 2.2 ± 0.2 | 33.8 ± 1.3 | 4.0 ± 0.2 | 2.1 ± 0.1 | 6.0 ± 0.3 | 0.8 ± 0.0 | 9.0 ± 0.3 |
| CCAP 927/14 | 12.9 ± 0.7 | 15.8 ± 0.6 | 1.6 ± 0.1 | 0.8 ± 0.0 | 23.2 ± 1.0 | 3.0 ± 0.1 | 3.8 ± 0.2 | 16.2 ± 0.7 | 1.1 ± 0.1 | 17.7 ± 1.0 |
| LABI 1100 | 25.6 ± 1.1 | 15.6 ± 0.7 | 0.6 ± 0.0 | 2.5 ± 0.2 | 30.9 ± 1.2 | 5.3 ± 0.3 | 2.3 ± 0.1 | 6.5 ± 0.3 | 1.4 ± 0.1 | 8.0 ± 0.4 |

-, below detection level

Table 2 The predicted properties of biodiesel from *Isochrysis* strains

| | Kinematic viscosity 40 °C (mm ² s ⁻¹) | Specific gravity (kg L ⁻¹) | Cloud point (°C) | Cetane number | Iodine value (g I ₂ /100 g) | Higher heating value (MJ/kg) |
|-------------|---|---|------------------|---------------|---|---------------------------------|
| CCMP 355 | 4.56 | 0.88 | 6.33 | 56.06 | 88.78 | 40.33 |
| CCMP 463 | 4.17 | 0.88 | -1.97 | 51.91 | 135.02 | 41.43 |
| CCMP 715 | 4.38 | 0.88 | 2.61 | 54.20 | 109.53 | 40.83 |
| CCMP 1244 | 3.86 | 0.88 | -8.49 | 48.65 | 171.32 | 42.29 |
| CCMP 1324 | 4.02 | 0.88 | -5.11 | 50.34 | 152.50 | 41.84 |
| CCMP 1611 | 4.54 | 0.88 | 5.91 | 55.84 | 91.13 | 40.39 |
| UTEX 987 | 4.34 | 0.88 | 1.57 | 53.68 | 115.29 | 40.96 |
| UTEX 1292 | 4.27 | 0.88 | 0.17 | 52.98 | 123.09 | 41.15 |
| UTEX 2307 | 4.33 | 0.88 | 1.39 | 53.59 | 116.32 | 40.99 |
| CS 177 | 4.39 | 0.88 | 2.82 | 54.30 | 108.32 | 40.80 |
| CS 254 | 4.43 | 0.88 | 3.65 | 54.72 | 103.71 | 40.69 |
| CCAP 927/1 | 4.33 | 0.88 | 1.53 | 53.66 | 115.51 | 40.97 |
| CCAP 927/12 | 4.40 | 0.88 | 3.03 | 54.41 | 107.15 | 40.77 |
| CCAP 927/14 | 3.86 | 0.88 | -8.42 | 48.69 | 170.94 | 42.28 |
| LABI 1100 | 4.43 | 0.88 | 3.61 | 54.70 | 103.94 | 40.69 |
| Biodiesel | 4-5 | 0.87-0.89 | | 44-55 | | 38-41 |
| ASTM D6751 | 1.9-6.0 | 0.85-0.90 | | Min 47 | | |
| EN 14214 | 3.5-5.0 | | | Min 51 | Max 120 | |

Table 3 Biomass and lipid productivities of three *Isochrysis* strains grown in an outdoor panel PBR.

| | Cell density (g L ⁻¹) | Biomass productivity (g L ⁻¹ day ⁻¹) | Lipid productivity (mg L ⁻¹ day ⁻¹) |
|-----------|--------------------------------------|--|---|
| CCMP 1244 | 3.8 ± 0.2 ^{ab} | 0.53 ± 0.03 ^{ab} | 135 ± 9 ^a |
| CCMP 1324 | 3.5 ± 0.2 ^a | 0.48 ± 0.03 ^{ac} | 140 ± 10 ^a |
| CS 177 | 4.2 ± 0.3 ^b | 0.60 ± 0.03 ^b | 180 ± 11 ^b |

Cells were harvested after 6-day cultivation for analysis. Values in each column followed by the same letter are not significantly different (P>0.05).

Table 4 Biomass and lipid productivities of CS177 grown in an outdoor panel PBR.

| Light path (cm) | Volumetric cell density (g L ⁻¹) | | Areal cell density ¹ (g m ⁻²) | | Volumetric productivity (g L ⁻¹ day ⁻¹) | | Areal productivity ¹ (g m ⁻² day ⁻¹) | |
|---|---|------------------------|---|---------------------------|---|--------------------------|---|------------------------|
| | Initial | Final | Initial | Final | Biomass | Lipid | Biomass | Lipid |
| Initial volumetric cell density=0.6 g L ⁻¹ | | | | | | | | |
| 1.8 | 0.6 | 2.2 ± 0.1 ^a | 10.8 | 42.4 ± 1.9 ^a | 0.27 ± 0.02 ^a | 0.08 ± 0.00 ^a | 5.2 ± 0.3 ^a | 1.5 ± 0.1 ^a |
| 3.5 | 0.6 | 4.0 ± 0.2 ^b | 21.0 | 152.4 ± 7.7 ^b | 0.57 ± 0.04 ^b | 0.18 ± 0.01 ^b | 21.6 ± 1.4 ^b | 6.7 ± 0.3 ^b |
| 7.0 | 0.6 | 3.0 ± 0.2 ^c | 42.0 | 225.0 ± 14.3 ^c | 0.39 ± 0.02 ^c | 0.12 ± 0.01 ^c | 29.9 ± 1.6 ^c | 9.0 ± 0.6 ^c |
| Initial areal cell density =21.0 g m ⁻² | | | | | | | | |
| 1.8 | 1.2 | 6.5 ± 0.3 ^a | ~21.0 | 123.1 ± 6.3 ^a | 0.88 ± 0.05 ^a | 0.28 ± 0.02 ^a | 16.7 ± 1.1 ^a | 5.3 ± 0.3 ^a |
| 3.5 | 0.6 | 4.3 ± 0.2 ^b | 21.0 | 163.0 ± 8.1 ^b | 0.62 ± 0.03 ^b | 0.19 ± 0.01 ^b | 24.0 ± 1.4 ^b | 7.2 ± 0.4 ^b |
| 7.0 | 0.3 | 2.7 ± 0.1 ^c | 21.0 | 208.2 ± 9.2 ^c | 0.41 ± 0.03 ^c | 0.12 ± 0.01 ^c | 30.9 ± 2.2 ^c | 8.9 ± 0.6 ^c |

¹ 'Area' refers to the vertical surface of the PBR.

Cells were harvested after 6-day cultivation for analysis. Values in each column within the same experiment followed by the same letter are not significantly different (P>0.05).

Table 5 Photoautotrophic lipid production of *Isochrysis* CS177 in comparison with previously reported microalgae

| Algal strain | Culture conditions | Biomass productivity (g L ⁻¹ day ⁻¹) | Lipid content (% DW) | Lipid productivity (mg L ⁻¹ day ⁻¹) | References |
|-----------------------------------|-------------------------------------|--|-------------------------|---|------------|
| <i>Isochrysis</i> sp. | I, 100-mL column | 0.41 | 29.9 | 123 | This study |
| | O, 10-L panel PBR (batch) | 0.88 | 31.9 | 281 | |
| | O, 10-L panel PBR (semi-continuous) | 1.1 | 33.3 | 350 | |
| <i>Isochrysis galbana</i> | I, 1-L flasks | 0.31 | 22.0 | 68 | [30] |
| | O, 50-L tubular PBR | 0.32 | | | [31] |
| <i>Isochrysis</i> sp. | I, 250-mL flask | 0.17 | 22.4 | 38 | [5] |
| <i>Isochrysis</i> sp. | I, 15-L Carboy | 0.09 | 23.5 | 21 | [32] |
| <i>Isochrysis zhangjiangensis</i> | I, 600-mL column | 0.34 | 40.9 | 141 | [33] |
| <i>Isochrysis</i> sp. | I, 0.5-5-L flask | 0.15 | 51.5 | 78 | [6] |
| <i>Chlorella protothecoides</i> | I, 100-mL column | 0.57 | 48.3 | 280 | [19] |
| | O, 50-L panel PBR | 0.87 | 48.9 | 340 | |
| <i>Chlorella</i> sp. | O, 120-L polyethylene bags | 0.24 | 34.6 | 83 | [34] |
| <i>Chlorella</i> sp. | O, 70-L tube PBRs | 0.15 | 43.3 | 34 | [35] |
| <i>Chlorella</i> sp. | I, 300-mL glass tubes | 0.5 | 50.8 | 250 | [36] |
| | O, 10-L panel PBRs | 0.6 | 26.6 | 160 | |
| <i>Chlorella vulgaris</i> | I, 250-mL flasks | 0.49 | 35.4 | 170 | [37] |
| <i>Chlorella vulgaris</i> | O, 30-L panel PBRs | 0.67 | 44.6 | 390 | [38] |
| <i>Chlorella zofingiensis</i> | I, 250-mL flasks | 0.67 | 44.8 | 301 | [37] |

I: Indoor; O: Outdoor

